

OFFER

EGS installs and modifies Normbinders

Europe invests in proven technology

The bindery specialists of EGS are still successful in the sale of rebuilt machines in the used machinery segment. In the months of March and April three Normbinders were installed in Finland, Belgium and the Netherlands and another Normbinder was partially rebuilt and upgraded in their own country. Product specialist of EGS Enno Smid: "There are many customers who want to keep the investment as low as possible, without making any concessions regarding quality and production speed. Then a rebuilt machine can be the perfect solution." Sales manager Léon Lagrand: "When changeover times are less important, for example at higher production rates, often machines without the last modern controlling techniques can be used very well. For the bottom line of many customers this can be very attractive."

Moreover the sales of other binding lines also run well. Such as a Müller Martini Acoro A7 of 2004 that was sold to Spain, as well as a Starbinder from Switzerland. Furthermore an older Normbinder was sold to China and last June a Starbinder was installed in Algeria. For September 2008 the installation of another Trendbinder in Ireland is planned. Currently a big installation is being done in England, where a high-speed saddle stitcher is being installed, complete with inserter, packing



Komori 6 colours offset press

Type:	L-628+L
Age:	2000
Impressions:	19 mio.
Size:	52 x 72 cm
Equipped with:	EM model, coater, extended delivery, Komorimatic dampening, inking unit temperature control, PQC remote control, KMS IV Komori Monitoring System, KHS-Pre-Inking, semi-automatic plate changing, automatic inking roller wash-up device, automatic blanket wash-up device, cocking register device, chromed plate cylinder, powder spray unit, IR-dryer
Condition:	as-is
Available:	immediately
Ref.:	229336302



Müller Martini perfect binder

Type:	Corona C18/18"
Age:	1997
Equipped with:	17 vertical feeders 3681 with ASIR 2, 8 log loaders, reject delivery 3614, 3 jogging stations 3643, infeed belt, milling station, 3 roughening stations, Hotmelt side gluing, Hotmelt spine gluing, 2 Premelters, SF cover feeder, nipping station, lay-down delivery, reject delivery Quako 3621, conveyor belts, trimmer 251, M.M. CB-16 book stacker
Condition:	reconditioned
Available:	to be agreed
Ref.:	1199971411

and palletising equipment. Abe Kooijker, for many years 'the face' of EGS: "The industry is highly competitive as a result of which nowadays the thoughts of buying used machines comes up almost every time when investments need to be made. A new machine is no longer automatically the most optimal choice. It depends on the specific application what solution will generate the best profit. The advantage of doing business with EGS is that for every customer we can offer a tailor made solution as we can configure any machine needed, rebuild it and even include upgrades to get output to a higher standard."

Head office The Netherlands: EGS Euro Graphic Services B.V., Tel.: (+31) 73 6296911, Fax: (+31) 73 6214465, E-mail: info@egs.nl, Site: www.egs.nl

Agent UK for bindery machines: Futuregrafic Services Limited, Tel.: (+44) 1753 201580, Fax: (+44) 1753 201264, E-mail: irene.holloway@futuregrafic.com, Site: www.futuregrafic.com

Agent Ireland: Portman Graphic Limited, Tel.: (+353) 16233977, Fax: (+353) 16233981, E-mail: portmang@iol.ie, Site: www.portmangraphic.ie

Agent Greece for offset presses: Eginitis Graphics Equipment, Tel.: (+30) 210 5139 539, Fax: (+30) 210 5139 545, E-mail: eginit@otenet.gr, info_eg@otenet.gr

Agent Italy: Vittorio Cortinovis, Tel.: (+39) 0354721011 Fax: (+39) 035522944, E-mail: vittoriocortinovis@libero.it



OFFSET PRESSES

EGS supplies offset presses, makes:

- Heidelberg
- Man Roland
- Koenig & Bauer
- Komori • Sakurai
- Ryobi • Mitsubishi

All machines delivered with guarantee and in any technical condition wished for.



BINDERY EQUIPMENT

EGS supplies bindery equipment, makes:

- Müller Martini
- Kolbus • Sigloch
- Wohlenberg
- Stahl • MBO • GUK
- Polar • Sitma

Also bindery equipment rebuilt by our own EGS FUTURA-Program.

Ask for the EGS FUTURA-folder!



OFFSET PRESSES

10 COLOURS

Heidelberg SM 102-10-P6, 2002
98 mio., 72 x 102 cm, perfecting 10/0 - 5/5, S-Module, CP2000, Alcolor Vario dampening, inking unit temperature control, Technotrans cooling and circulating device, Preset, automatic blanket wash-up device, automatic impression cylinder wash-up device, automatic inking roller wash-up device, chromed cylinders, Auto-register, Grafix Exatronic Duo Plus powder spray unit

8 COLOURS

Heidelberg SM CD 74-8-P, 2005
78 mio., 52 x 74 cm, perfecting 8/0 - 4/4, CP2000, Autoplate, Preset, Alcolor Vario dampening, Technotrans cooling and circulating device, inking unit temperature control, chromed cylinders, automatic blanket wash-up device, automatic impression cylinder wash-up device, automatic inking roller wash-up device, automatic inking roller wash-up device, InkLine, powder spray unit

6 COLOURS

Roland R 906 - 6+L, 2000
220 mio., 102 x 142 cm, coater, RCI, non-stop delivery, non-stop feeder, automatic blanket wash-up device, automatic impression cylinder wash-up device, automatic inking roller wash-up device, chromed blanket cylinder, chromed impression cylinder, IR-dryer, powder spray unit

Heidelberg SM 102-6-P3, 2001
65 mio., 74 x 102 cm, CP2000, Preset, Autoplate, AlcoSmart, Technotrans Combistar + Airstar, DryStar, CleanStar powder suction device, Autoregister, automatic blanket wash-up device, automatic impression cylinder wash-up device, automatic inking roller wash-up device, Grafix Exatronic powder spray unit, Eltex anti-static

Komori L-628+L, 2000
19 mio., 52 x 72 cm, EM model, coater, extended delivery, Komorimatic dampening, inking unit temperature control, PQC remote control, KMS IV Komori Monitoring System, KHS-Pre-Inking, semi-automatic plate changing, automatic inking roller wash-up device, automatic blanket wash-up device, cocking register device, chromed plate cylinder, powder spray unit, IR-dryer

Heidelberg SM 52-6-P2, 2002
37 mio., 36 x 52 cm, perfecting 1/5 - 6/0, CP2000, Autoplate, Alcolor, Technotrans cooling and circulating device, suction belt in feeder, electric side-lay control, automatic blanket wash-up device, automatic impression

cylinder wash-up device, automatic inking roller wash-up device, Grafix Alphatronic 200 powder spray unit

5 COLOURS

Heidelberg SM CD 102 F+L, 1990
158 mio., 74 x 102 cm, CP-Tronic, CPC 1-02, Alcolor, Baldwin cooling and circulating device, automatic blanket wash-up device, automatic impression cylinder wash-up device, chromed impression cylinder, non-stop delivery, non-stop feeder, Grafix IR-dryer, Grafix Exactomat powder spray unit

Heidelberg SM 102-5-P3, 1998
198 mio., 72 x 102 cm, CPC 1-04, CP-Tronic, Autoplate, Alcolor Vario dampening, Technotrans cooling and circulating device, Preset, pre-loader, chromed plate cylinder, automatic blanket wash-up device, automatic inking roller wash-up device, non-stop delivery, non-stop feeder, Grafix powder spray unit

Komori L-540 EH, 1999
120 mio., 72 x 102 cm, EH model, PQC remote control, Komorimatic dampening, cooling and circulating device, AMR Automatic Make Ready system, cocking register device, inking unit temperature control, automatic blanket wash-up device, automatic impression cylinder wash-up device, automatic inking roller wash-up device, IR-dryer, powder spray unit

Komori L-540+L, 1991
102 mio., 72 x 102 cm, coater, PQC remote control, Komorimatic dampening, cooling and circulating device, rapid plate clamps, IR-dryer, powder spray unit

Heidelberg SM 74-5-H+LX, 2002
70 mio., 52 x 74 cm, coater, extended delivery, CP2000, Preset, Alcolor, Technotrans cooling and circulating device, inking unit temperature control, Autoplate, chromed cylinders, automatic blanket wash-up device, automatic impression cylinder wash-up device, automatic inking roller wash-up device, IR-dryer, Grafix powder spray unit

4 COLOURS

Roland R 704 3B, 1996
140 mio., 72 x 104 cm, RCI2 remote control, PPL power plate loading, Roland Deltamatic, inking unit temperature control, cooling and circulating device, automatic blanket wash-up device, automatic inking roller wash-up device, Quickstart, LCS (low coverage stabilization), Grafix Hitronic S powder spray unit

Heidelberg SM 102-4-P3, 2001
143 mio., 74 x 102 cm, perfecting 2/2 - 4/0, CP2000, Alcolor Vario dampening, Technotrans cooling and circulating device, Autoplate, automatic blanket wash-up device, automatic impression cylinder wash-up device, automatic inking roller wash-up device, Eltex anti-static in feeder, IR-dryer, Grafix Exatronic Duo Plus powder spray unit

Komori L-440, 1986
140 mio., 72 x 102 cm, Komorimatic dampening, Royse cooling and circulating device, PQC remote control, rapid plate clamps, Weko powder spray unit

Heidelberg SM 74-4-H+L, 2000
133 mio., 52 x 74 cm, coater, CPC 1-04, CP-Tronic, inking unit temperature control, Alcolor, Technotrans cooling and circulating device, Autoplate, automatic blanket wash-up device, automatic impression cylinder wash-up device, automatic inking roller wash-up device, Superblue, IR-dryer, Eltex anti-static, Grafix Alphatronic 200 powder spray unit

Heidelberg SM 74-4-H, 2004
30 mio., 52 x 74 cm, CP2000, Alcolor, Technotrans cooling and circulating device, Autoplate, chromed cylinders, automatic blanket wash-up device, automatic impression cylinder wash-up device, automatic inking roller wash-up device, Grafix powder spray unit

Komori L-428 EM, 1996
77 mio., 52 x 72 cm, PQC remote control, KMS IV Komori Monitoring System, semi-automatic plate changing, cocking register device, automatic inking roller wash-up device, automatic blanket wash-up device, IR-dryer, powder spray unit

Komori L-428, 1994
45 mio., 52 x 72 cm, PQC remote control, Komorimatic dampening, Technotrans cooling and circulating device, rapid plate clamps, Weko powder spray unit

Roland R 304 HOB, 2002
55,4 mio., 52 x 72 cm, Rolandmatic, Technotrans cooling and circulating device, CCI computer controlled inking regulation, CPL, stream feeder, automatic blanket wash-up device, automatic impression cylinder wash-up device, automatic inking roller wash-up device, Wekotron powder spray

Komori L-426, 1994
70 mio., 48 x 66 cm, PQC remote control, Komorimatic dampening, cooling and circulating device, rapid plate clamps, IR-dryer, powder spray unit

Heidelberg SM 52-4, 1999
62 mio., 37 x 52 cm, minus version, CP-Tronic, CPC 1-04, Alcolor, cooling



Heidelberg SM 52-2, 1997
2 Colours offset press, 49 mio. impressions, 36 x 52 cm, plus-version, CP-Tronic, Alcolor, cooling and circulating device, Autoplate, stream feeder, automatic impression cylinder wash-up device, automatic inking roller wash-up device, automatic blanket wash-up device, powder spray unit

and circulating device, Autoplate, stream feeder, automatic impression cylinder wash-up device, automatic inking roller wash-up device, automatic blanket wash-up device, powder spray unit

Ryobi 3304H, 1998
21 mio., 33 x 45 cm, PCS-F remote control, Ryobimatic dampening, cooling and circulating device, rapid plate clamps, automatic blanket wash-up device, powder spray unit

2 COLOURS

Heidelberg SM CD 102-2+L, 1991
135 mio., 74 x 102 cm, coater, CPC 1.0R, CP-Tronic, Alcolor, cooling and circulating device, chromed cylinders, automatic blanket wash-up device, rapid plate clamps, Grafix IR-dryer, powder spray unit

Roland RZK 3B, 1982
78 mio., 72 x 102 cm, conventional dampening, Royse cooling and circulating device, rapid plate clamps, sheet decurler, register system, powder spray unit

Heidelberg SM 74-2, 1996
43 mio., 53 x 74 cm, Autoplate, CP-Tronic, Alcolor, Baldwin cooling and circulating device, Technotrans inking unit temperature control, Eltex anti-static in feeder, automatic blanket wash-up device, automatic impression cylinder wash-up device, automatic inking roller wash-up device, powder spray unit

Heidelberg SM 74-2, 1998
17,3 mio., 52 x 74 cm, CP-Tronic, Alcolor, Baldwin cooling and circulating device, ionisation, Autoplate, suction belt in feeder, automatic inking roller wash-up device, automatic blanket wash-up device, automatic impression cylinder wash-up device, Superblue, Grafix Alphatronic 200 powder spray unit



BINDERY EQUIPMENT

GUILLOTINES

Wohlenberg 115 MCS-2TV, 1987
hydraulic lift left + right, 2 knives

FOLDING MACHINES & ACC.

Heidelberg TH 82/442, 2005
pallet feeder, anti-noise hoods, counter, knife folding section VFZ52, shingle delivery

MBO K66/4KZ, 1993
flat pile feeder, Vaculift, shingle delivery, anti-noise hoods

MBO K72/4 K, 1996
round pile feeder, counter, anti-noise hoods, vertical delivery with pressing unit SBAP46ME

MBO T700/44, 1999
1st folding section 4 buckles, 2nd folding section 4 buckles, round pile feeder, counter, anti-noise hoods, vertical delivery with pressing unit SBAP46ME, knife folding unit MBO Z 2

Stahl KD 78/4 KL, 1999
round pile feeder, 1st folding section 4 buckles, 2 knives, anti-noise hoods, vertical delivery SBP-M 66.D

Stahl T 36/4-F2, 1989
flat pile feeder, counter EVZ11, anti-noise hoods, belt delivery

Stahl Ti 55 4/K, 1995
round pile feeder, anti-noise hoods, counter, shingle delivery

Stahl TFU 78/442, 1992
1st folding section 4 buckles, 2nd folding section 4 buckles, 3rd folding section 4 buckles, round pile feeder, anti-noise hoods 1st and 2nd folding section, counter PCS100, vertical delivery SBP46

Stahl TFU 112/442,
2nd folding section 4 buckles, 3rd folding section 2 buckles, gate fold buckle, knife folding section VFZ52, delivery SBP86

MBO SAP46L, 1993
vertical delivery with pressing unit

Palamides Alpha 700-S, 2005
package delivery with Zeta 1 strapping unit

Palamides Alpha 800, 2001
package delivery

SEWING MACHINES

Meccanotecnica Aster Astric 180, 1994

GATHERERS

Theisen & Bonitz 307 VP, 1997
size 35 x 50 cm, stacking height 30 cm, handfeeding station, stitch-fold-cutting unit 303, missing sheet control, double sheet control, belt delivery, 2 stitching heads Hohner 52/8, 7 high pile feeders

SADDLE STITCHERS & ACC.

Müller Martini Presto, 1998
3 twin feeders 1551, cover folder feeder 1528, 2 stitching heads, trimmer 1522, belt delivery

Müller Martini Prima, 2000
6 feeders 370, cover folder feeder 1528, trimmer 360, stacker Rima

Müller Martini Tempo, 2005
6 feeders 416, cover folder feeder 344, card gluer 423, 308 Biliner inserting machine, compensating stacker Rapido, 2 strappers Mosca, stream feeder

Müller Martini 221/4, 1980
4 feeders 222, cover folder feeder 292, 2 stitching heads HK75, trimmer 217, tray delivery

Müller Martini 300, 1986
8 feeders 345, 2 card gluers 255 with Nordson Hotmelt, oblique sheet control, Copy Control, three-knife trimmer 251, transfer from trimmer, inserting machine 227, tandem feeder, stacker 231

Müller Martini 321, 1992
4 feeders 306, cover folder feeder 1529, 2 stitching heads HK75, three-knife trimmer, shingle delivery

Müller Martini 335, 1983
4 feeders 279, cover folder feeder 1528, 2 stitching heads HK75, trimmer 890, 2 sets of knives

Müller Martini CS-14, 1992
compensating stacker

Müller Martini 3738, 2004
stream feeders with Mini infeed

3-KNIFE TRIMMERS

Kolbus HD 151 P, 1998
infeed from the right, Copilot, 2 sets of knives

Müller Martini 3670, 1991
integrated pre-stacker, cutting cassette system, 2 sets of knives

Müller Martini Merit S, 2000
infeed from the right, cutting cassettes 4 to 17, 2 sets of knives

Müller Martini Zenith, 1995
integrated pre-stacker, cutting cassettes 4 to 17, set of knives

Wohlenberg 44FS100, 1988

BOOK SPLITTERS

Müller Martini 3601, 1985
infeed from the right, turn-over belt 3605

Wohlenberg TS12, 1988
infeed hopper, 2 saw blades 3,5 mm

HARDCOVER MACHINES

Kolbus BF 525F Compactline, 1996
compact flow line with Solema Autoload book block feeder, pre-heater, rounding and backing, suction device for ribbon insert, gauging station, head and tail banding, casing-in machine, pre-stacking conveyor, DBA case bender, forming and pressing machine EP680, compensating stacker BLS0 600

Sigloch SB 6000, 1996
book gluing and lining machine with 12 stations gatherer M.M. 201, infeed belt for sewn book blocks, end papering machine VAM, 2 coldglue spine gluing unit, back lining station, HF-dryer, nipping station, cooling conveyors, nipping station DNH, lay-down delivery BUS

Kolbus DA Chronos 240, 1997
case maker

Kolbus KS, 1996
cloth cutter

Kolbus PE70, 1987
embossing press with DBA case bender

Oostveen Flexicover machine, 2007
delivery table, Hotmelt wheel applicator, infeed table

Hunkeler VEA 400
endpapering machine

Sigloch VAM, 1992
endpapering machine

PERFECT BINDERS

Kolbus KM 470, 1993
18 stations gatherer ZU 801, 27 clamps, milling station, 2 spine preparation units, 2 Hotmelt gluing units, cold glue pot, 2 Premelters Valco, gauging station, stream cover feeder, 2 nipping stations, lay-down delivery

Kolbus KM 470, 2006
handfeeding station, 16 stations gatherer ZU 804 with Opticontrol, 21 clamps, milling and roughening



Müller Martini Tempo, 2004
Saddle stitcher with 7 feeders 416, cover folder feeder 344, card gluer 423, 308 Biliner inserting machine, compensating stacker Rapido, 2 strappers Mosca, electrostatic blocking unit 6211, 5 stream feeders, 2 clamps M.M. 277

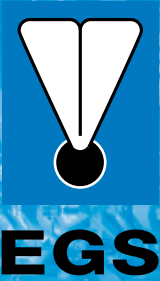
station, Hotmelt spine gluing, Premelter, Hotmelt side gluing, gauging station, stream cover feeder, book block feeder, infeed into binder, 2 nipping stations, reject delivery and stacker, lay-down delivery, conveyor, reject delivery, three-knife trimmer HD 150, compensating stacker XRS 130

Müller Martini Normbinder NB 3-S, 1986
18 stations gatherer 3680/24", 18 log loaders, 26 clamps, 2 Hotmelt spine gluing units, Hotmelt side gluing, 2 cover nippers, cover feeder, lay-down delivery

Müller Martini Normbinder NB 3-SFC/18", 1990
18 stations gatherer 3680/18" (vertical), 2 stations 3680/18" (horizontal), reverse feeder, card gluer 315 with Robatech, set-up element, escape delivery 3614, 2 intermediate elements, milling and roughening station, milling station TWIN, Hotmelt spine and side gluing, Premelter 150L, Premelter 30L for side gluing, stream cover feeder SF, nipping station, lay-down delivery

Müller Martini Normbinder NB 3.5-S, 1989
16 stations gatherer 3680/18" (vertical) with Opticontrol, 8 log loaders, end papering machine 3610, Nordson nozzle system (coldglue), 28 clamps, milling and roughening station, coldglue spine gluing, IR-dryer, Hotmelt spine gluing, side gluing Nordson Hotmelt, Premelter 150L, gauging station, stream cover feeder SF, 2 nipping stations, lay-down delivery title down, conveyor system, book splitter 3601, turn-over belt, three-knife trimmer 3670

Müller Martini Normbinder NB 5-S, 1991
24 stations gatherer 3690/24" with Opticontrol, 16 FACH AH 50 stream feeders, gantry, crane, reject delivery 3614, end papering machine 3610, coldglue side gluing, 35 clamps, milling and roughening station, coldglue side



OFFER



Roland R 202 TOB, 1996

26 mio., 52 x 74 cm, Rolandmatic, cooling and circulating device, suction belt in feeder, electric side-lay control, pneumatic side-lays, rapid plate clamps, non-stop delivery, non-stop feeder, powder spray unit

Komori Sprint 228 P, 1999

9,4 mio., 52 x 72 cm, perfecting 1/1 - 2/0, semi-automatic plate changing, Komorimatic dampening, Technotrans cooling and circulating device, automatic blanket wash-up device, automatic inking roller wash-up device, powder spray unit

Roland R 202 TOB, 1987

34 mio., 52 x 72 cm, Rolandmatic, cooling and circulating device, rapid plate clamps, suction belt in feeder, powder spray unit

Roland R 202 TOB, 1996

40 mio., 52 x 72 cm, Rolandmatic, cooling and circulating device, suction belt in feeder, electric side-lay control, pneumatic side-lays, rapid plate clamps, powder spray unit

Sakurai Oliver 272 E II, 1999

7 mio., 52 x 72 cm, high pile delivery, laser slitted inking knives, Olivermatic dampening, Technotrans cooling and circulating device, Sakurai Interactiv System, SPC semi-automatic plate change, automatic inking roller wash-up device, powder spray unit

Komori Sprint 226 II, 1996

30 mio., 48 x 66 cm, Komorimatic dampening, Technotrans cooling and circulating device, rapid plate clamps, powder spray unit

Heidelberg Printmaster GTO 52-2, 2002

3 mio., 36 x 52 cm, DDS dampening, cooling and circulating device, plus-version, electric double sheet control, Weko powder spray unit

Heidelberg SM 52-2, 1997

49 mio., 36 x 52 cm, plus-version, CP-Tronic, Alcolor, cooling and circulating device, Autoplate, stream feeder,

automatic impression cylinder wash-up device, automatic inking roller wash-up device, automatic blanket wash-up device, powder spray unit

1 COLOUR

Roland R 201 TOB, 1991

36 mio., 52 x 74 cm, Rolandmatic, suction belt in feeder, rapid plate clamp, non-stop delivery, sheet decurler, Weko T6 powder spray unit

Heidelberg GTO 52, 1989

34,5 mio., 36 x 52 cm, plus-version, Varn Kompac dampening, rapid plate clamp, double sheet control, powder spray unit



Heidelberg Printmaster GTO 52-2, 2002

2 Colours offset press, 3 mio. impressions, 36 x 52 cm, DDS dampening, cooling and circulating device, plus-version, electric double sheet control, Weko powder spray unit

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gluing, IR-dryer, Hotmelt spine gluing with Premelter, Hotmelt side gluing with Premelter, gauging station, stream cover feeder SF, cover nipper SF, lay-down delivery, conveyor system, book splitter 3601, turn-over

belt 3605, three-knife trimmer Zenith 3672, compensating stacker CB-16

Müller Martini Starbinder 3006/18, 1984

handfeeding station, 18 stations gatherer 210E, 18 clamps, set-up element, book block feeder 3604, end papering machine 3610, infeed into binder, milling and roughening station, Hotmelt spine gluing with Premelter, Hotmelt side gluing, gauging station, pile cover feeder, nipping station, lay-down delivery

Müller Martini Trendbinder 3009, 1997

handfeeding station, 27 stations

gatherer 3690/18" with ASIR 2, 27 clamps, escape delivery 3614, milling station, spine preparation unit, coldglue spine gluing, IR-dryer, 2 Hotmelt spine gluing units, 2 Premelters, Hotmelt side gluing, gauging station, stream cover feeder, cover nipper, lay-down delivery, conveyor belts, three-knife trimmer Merit, depiler

INSERTING MACHINES

Müller Martini ONYX, 1999

book block feeder, opening station, 9 inserting stations, escape delivery, suction belt delivery, stacker CB-16



Kolbus KM 472A, 1998

Perfect binder with 28 stations gatherer ZU 804 with Opticontrol, reject delivery and stacker, 90 degree curve to the left, book block feeder, end papering machine using coldglue, 27 clamps, Copilot, milling and roughening station, Hotmelt spine and side gluing, 2 coldglue spine gluing units, coldglue side gluing, IR-dryer, gauging station, pile cover feeder, HF-dryer, 2 nipping stations, lay-down delivery, conveyor belts

From our colleague in web presses:

Goss M-600A

Young press with cut-off of 700 mm x 1020 mm, consisting of 4 units and a 4D folder with double fold, splicer SH40-01-1020 1W, dryer Ecocool/T 75-1020 7,5mtr long, QuadTech Color Control RGS IV and Cut-Off control PPC3000X, Omnicon console with color control

For all your web inquiries please contact:

Graphic Web Systems B.V.
Galvaniweg 35, P.O. Box 322
5480 AH Schijndel, Netherlands
T: (+31) 73 544 0200, F: (+31) 73 544 0301
E-mail: info@gws.nl, Site: www.gws.nl



Müller Martini Biliner 308, 1986

auto. main product feeder, main product infeed-manually, opening station with suction and sword, 2 solo feeders, 2 tandem feeders, compensating stacker 310